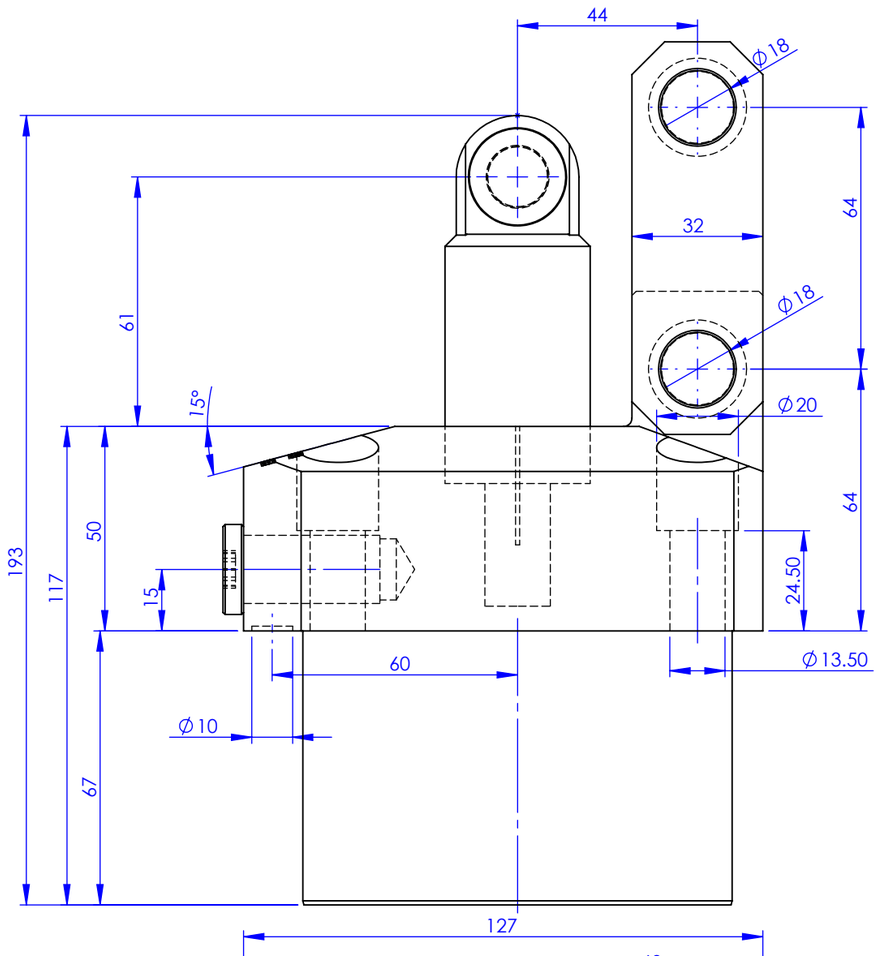
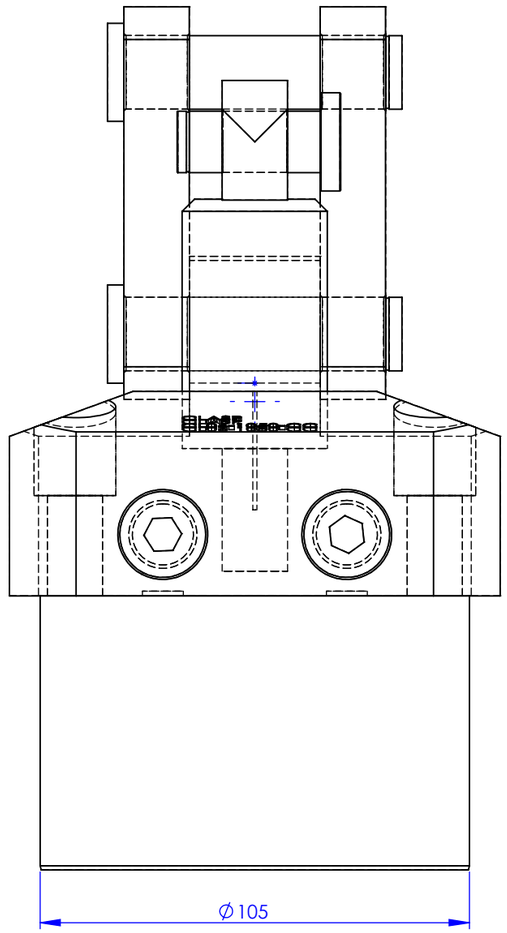
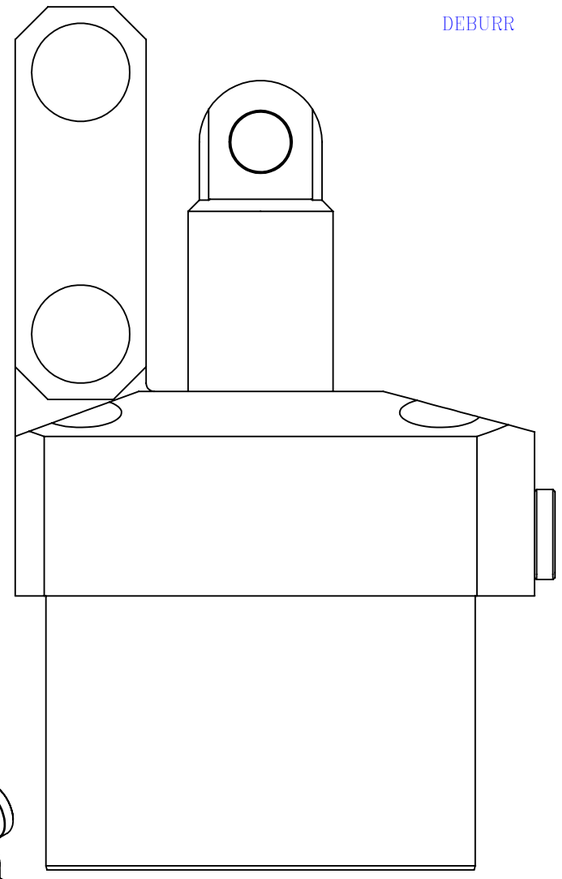
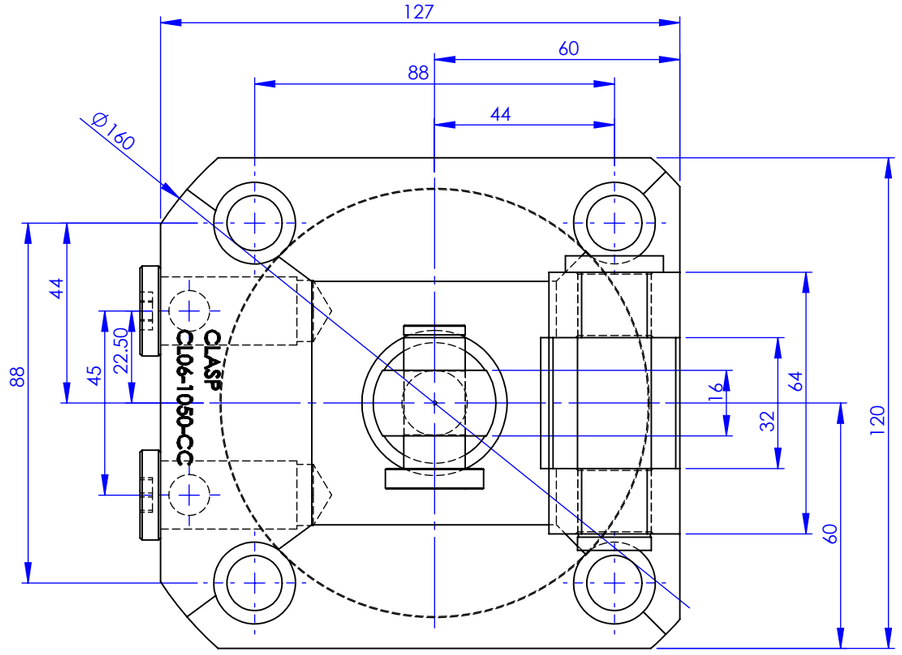
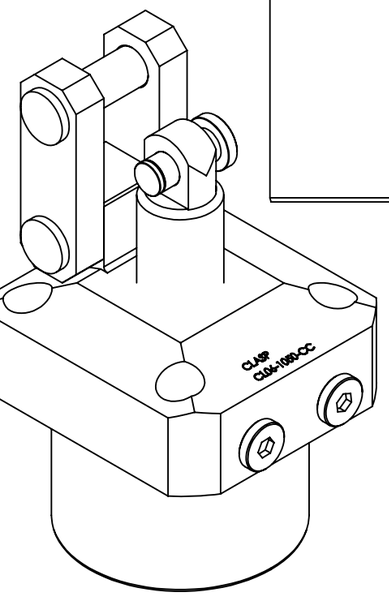
DEBURR











CL06-01050-CC

Bore dia - 80mm

Piston dia - 36mm

Full stroke -49mm

Locking stroke - 46mm

Lock cyl.area - 44.2cmsq

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular–length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish		ZONE
Ra Value µm	0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50 100	
Ra Symbol	N1 N3 N2 N4 N5 N6 N7 N8 N9 N10 N11 N12	
Drawn	Prabhakar	DESCRIPTION
Checked	Prabhakar	DESCRIPTION
Approved	19/09/21	CL06-01050-CC
Date	19/09/21	
Clamping elements type		CLASP BANGALORE-72

SCALE 1:1	PROJECTION
MATERILAS --	
GROUP No:- LINK	WEIGHT 10.2KG
Qty. --	Casting/forging/ welding drg.no
Drawing NO	
SHEET: 1 of 1	
	Sheet No: 1/1